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TEST - SUPPORT - INNOVATE

# Executive test solutions

FOR APPLICATIONS SUCH AS TESTING THE CONNECTORS ON CAR MOTORS, THE SPECIAL JIG DESIGN & ENGINEERING DEPARTMENT FROM EQUIP-TEST CAN OFFER YOU THE RIGHT SOLUTION.





SPECIAL JIG FOR CABLE TEST **HEAVY DUTY JIGS** ESD JIGS JIGS FOR TV-DVD-AUDIO STEERING WHEEL JIGS

# **EQUIP-TEST** executive test solutions

# JIG's

This brochure shows you our ability in regard to manually operated **JIG**'s. All the products used for testing that are shown in this catalog are designed and manufactured by Equip-Test!

In order to test different connectors on **Powertrain Products**, **PC-Boards**, **Cable Harnesses**, **Home Entertainment Products**, **White Goods** or other products, our team of engineers will design a user-friendly, high-quality and precise **JIG** for your needs!

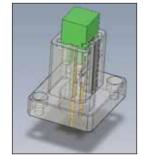
The life-expectancy of a **JIG** during the test is much longer than when using standard connectors or their counterparts. Furthermore it is easy to repair and maintain should it be necessary to exchange individual parts such as Test Probes and Receptacles etc. or add or repair wire connections. For our **JIG**s we always use the most suitable **Test Probes**, which are then assembled precisely to match up to the contacts of the connectors and subsequently ensure reliable contacting and a good test. Our CNC machining shop is equipped with high-precision manufacturing and measuring machines to enable us to deliver high-quality **JIG**'s to competitive prices and with short delivery times. Because the majority of our engineers and technicians are under 35 this ensures long-term stability and continuous support!

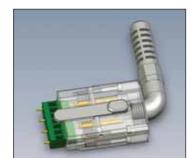
Equip-Test JIG's are mainly used in the industries listed below. This brochure groups the six different application areas as well as also presenting sections for **Spare Parts** and **Tools** as follows:

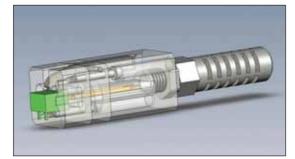
- ...AUTOMOTIVE
- ...HOME ENTERTAINMENT / TELECOMMUNICATION
- ...WHITE GOODS
- ...COMPUTER / SERVER / WINCHESTER
- ...OTHER
- ...CABLE HARNESS MODULES
- ...TOOLS / SPARE PARTS

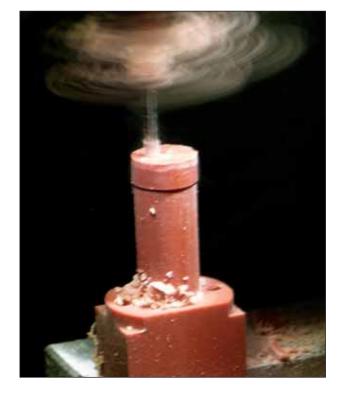
Should you have a need for the products we have in our catalog then don't hesitate to contact us under: info@equip-test.com We will supply you with an excellent manually or pneumatically operated **JIG** to exactly meet your needs - and this to a competitive price!

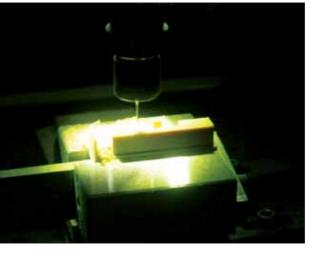
# Your Equip-Test Team!













**EQUIP-TEST** executive test solutions

# General Information

The following section highlights what information and data are needed to generate a quotation for our JIGs and Modules as well as describing the Workflow

# **Necessary Data to generate a Quotation:**

- ...Picture of the target product, which confirms the work place
- ...Picture of the part(s) which is/are in the Connector of the product
- ...Picture of the Connector, which clearly defines those contact terminals that need to be contacted/tested
- ...Confirmation of the Amps and Hz that must be measured with the JIG
- ...Confirmation of the length of the wire(s) required
- ...Confirmation should an interface need to be assembled to the other end. If so: please describe!
- ...Confirmation of the quantity of **JIG**s to be quoted.

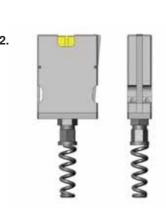
# Necessary items to manufacture the JIG:

- ...CAD Drawings of Connector
- ...Sample Connector
- ...Test Specification

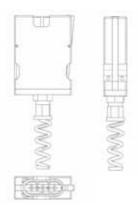
#### Workflow with pictures:

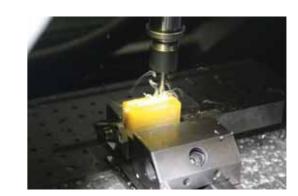
- 1...Connector or Module, which is to be contacted/tested!
- 2...3D model designed by us, and which will be provided to customer prior to the order
- 3...Technical Drawing(s)
- 4...Machining of the JIG
- 5...JIG prior to implementation of the Test Probes6...JIG after implementation of the Test Probes
- 7...JIG after wiring
- 8...Testing the product with the JIG





3.





5.



6.

4.







# JIG's for Fuel Pumps







# JIG's for Lights





JIG's for Steering Wheels



JIG's for Seats









**EQUIP-TEST** executive test solutions

8.

# JIG's for Air Conditioning





JIG's for Mirrors







# Automotive **JIG**'s

The **JIG**'s used in this section are mainly used in the production of engines, clutches, steering wheels, pumps, mirrors, lights, air conditioners etc. The purpose of their usage is to connect the connectors of these products via our **JIG**'s and subsequently to make the necessary tests.

Our engineers always design the best possible **JIG** according to the local circumstances. Because the production environment is often not so clean, these products are made of materials, which are especially resistant to dust, grease, oil or other contaminants.

Note the following applications:

JIG's for Engine Test
JIG's for Powertrain
JIG's for Air Conditioning
JIG's for Fuel Pumps
JIG's for Mirrors
JIG's for Lights
JIG's for Steering Wheels

JIG's for Engine Test

**JIG's for Seats** 





JIG's for Powertrain







7.

# 9.

# JIGs for testing Home Entertainment & Telecommunication Products

In the case of the need to make frequent contact to audio/video connectors such as Cinch, Scart, USB, Antennas, Power Sockets, F-Connectors and PCIMCIA Slots for devices such as TV-sets, DVDs, Tuners, Decoders and other Home Audio Systems etc. we can offer Special JIGs for single or simultaneous contact of a number of connectors.

We assemble special custom-designed **Test Probes**, which are precisely fitted to ensure exact and reliable contact. Depending on the demand, the **Test Probes** also have **Radio-frequency** capabilities.

The life-expectancy of a **JIG** during the test is much longer than when using standard connectors or their counterparts. Furthermore the **JIG**s are easy to repair and maintain should it be necessary to exchange individual parts such as **Test Probes** and **Receptacles** etc. or add or repair wire connections

Cinch test probe A



Cinch test probes B with receptacles



Scart JIG





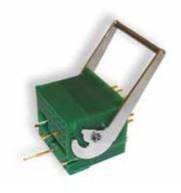


#### Hand JIG for TV testing





JIGs for audio systems testing







Connecting JIG with fixture frame





# JIGs for white goods

Washing machines, microwave ovens, fridges and dishwashers etc. all have very similar types of connectors.

These connectors are usually tested with counterparts, which are not durable and do not ensure safe and reliable testing. The simple reason being that the counterparts of connectors are produced for one-off assembly and remain like that for a long time. Perhaps disassembly happens once or twice in a life-time – for servicing etc.

The design of our **JIG**s for these types of connectors can be screwed onto the assembly table of these cable harnesses to enable a perfect test to be carried out – and this with the appropriate Test Probes chosen by our engineers for the best test results!

Here we test the continuity of cables with high amps and high voltage as well as the presence of the contact terminals inside

Send your requirement **JIG**s to us, to enable improvement of your product quality!

JIG for white goods testing







JIG for white goods testing with connectors of washing machine



# JIG for testing fine pitch connector with flat cable



JIGs for fridge testing









JIG with tooling pin







12.

**EQUIP-TEST** executive test solutions

# 13.

# Aircraft application







# JIGs for other industries

Because different kinds of requirements come from different kinds of industries, **Equip-Test** can provide references to design and manufacture **JIGs** for the **Medical**, **Aircraft**, **Aerospace**, **Train** and **Military Industries**.

Laboratories have special requirements for **JIG**s used under extreme temperature and climate conditions.

We are able to provide special  ${\bf JIG}$ s for the temperature range of -100°C up to + 200°CJIGs – for usage in outdoor areas or in environmental test chambers etc..

**Equip-Test** has collected experience both in the field of testing and charging batteries used in mobile phones and other portable devices as well as in manufacturing **JIG**s for repair stations of mobile phones or other telecommunication devices.

JIG with connector in train industry





JIG for military







Testing connector on PCB





# Special applications







# Assembly JIG's





# Cable Harness Modules

The **Cable Harness Industry** is one of the key industry areas of **Equip-Test**, within which we have meanwhile built up a substantial amount of experience and expertise.

We focus on supplying high-quality **Modules** for testing the connectors on the harnesses and this at a competitive price. On the basis of our experience in this industry our customers can expect to be supplied with high-quality **Module Parts**, **Complete Modules**, **Test Probes** and **Accessories**!

Depending on the customer demands, we can supply modules made of plastic, glass-reinforced plastic, wood, aluminium or other base-materials.

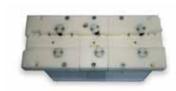
The standard module sizes are 100 x 100mm or 50 x 100mm, but on customer request we can also design and manufacture customized sizes.

**Equip-Test** also supplies **Zero–Force Modules**, which are the perfect solution by large **Cable Harnesses** and ensure safe and fast replacement of wires and cables in a mass production environment.

We provide ergonomic and high-quality **Module Solutions** for the following main areas in the **Cable–Harness Testing Industry**:

- ...Clip-Test
- ...Push-back Test (zero force)
- ...Sealing and Continuity Test
- ...Short-Circuit and Push-back Test
- ...Colour & Code Identification Test
- ... Presence & Shape Test of Components and Pins
- ...Switch status and condition Test
- ...Module Parts and Release switch

#### Clip-Test







#### Push-back Module (zero force)



# Sealing and Continuity Test





#### Short-Circuit and Push-back Test



Presence & Shape Test of Components and Pins



Module Parts and Release switch







# Tools / Spare Parts

**Test Probes** 

**Tooling Pins / Release Levers / Springs** 

**Test Probe Insertion / Extraction Tools** 

**Receptacle Insertion / Extraction Tools** 

**Wire-Wrapping Tools** 

Cable Binders / Cable Sockets

Wires

**Interface Connectors** 

**Special Tools on customer request** 

Test Probes



Tooling Pins / Release Levers / Springs







Test Probe Insertion / Extraction Tools





Receptacle Insertion / Extraction Tools





Wire-Wrapping Tools





Cable Binders / Cable Sockets





Wires



Interface Connectors





Special Tools on customer request

